

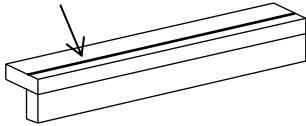


Sugatsune HES3D-E190 Router Template Instructions

Thank you for purchasing the HES3D-E190 hinge and template. This instruction sheet is to guide you for door/frame preparation using our template. For any other questions regarding the hinge itself, please feel free to contact us at (800) 562-5267.

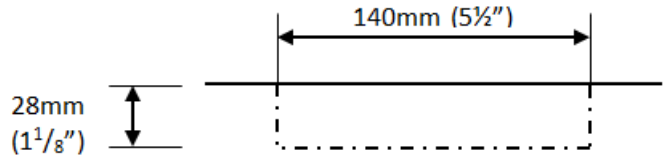
Step 1: Mount to Guide Block (not included)

Remove protective film and attach templates to blocks. The countersink of the screw holes should be on the top of the template, and the block edge should align to the dark solid line on the right side of the template. Template must be aligned so that hinge is installed within 4mm (5/32") of door edge, and 6.5mm (1/4") of frame edge.



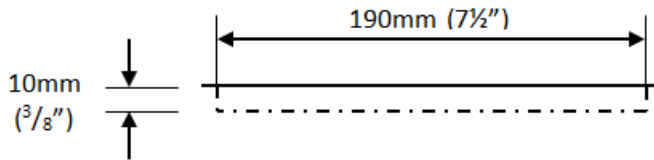
Step 2: Bore for Hinge Depth

Bore the door and frame as indicated on each template, 28mm deep by 140mm long:



Step 3: Bore for Hinge Leaf Depth

Remove the tabs and bore the door and frame as indicated on each template, 10mm deep by 190mm long:



Step 4: Completion

Replace the tabs, and then drill the pilot holes indicated. You may want to tape the tabs in place to secure them onto the template for future use.

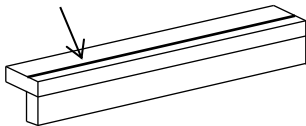


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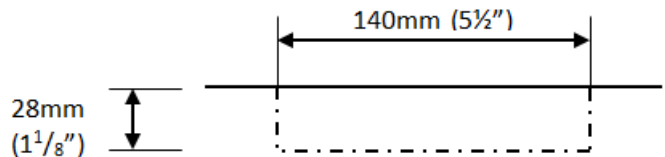
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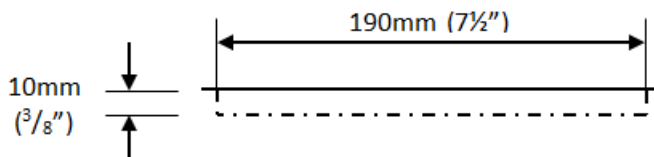
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